

SWAA Winter Training

Leading in Organics Recycling: The Shakopee Mdewakanton Sioux Community (SMSC) Organics Program





952.233.9191 • SMSCORF.COM 1905 Mystic Lake Drive S, Shakopee, MN

OWNED AND OPERATED BY THE SHAKOPEE MDEWAKANTON SIOUX COMMUNITY





Caring for Unci Maka, Grandmother Earth, is at the heart of what the SMSC strives to do—now and for future generations.

December 2017: Increase environmental stewardship, create long-term financial sustainability, and enhance social engagement.





Process



NATIVEGREEN

EARLY FOCUS ON WASTE REDUCTION AND DIVERSION

- Swapping products for more sustainable options
- Expanding recycling: standardized bins and labels
- Implementing commercial composting
- Non-traditional Recycling: Expanding diversion
- Transition to bulk products
- Creative reuse and partnerships



Sustainable Product Sourcing





Straws:

Only available upon request. If they're requested, they're compostable.

Cups:

Pilot program at Little Six. All other cups will transition to compostable throughout the year.

Disposables:

Converting all disposables throughout the property to a recyclable or compostable versions, allowing us to divert as much material as possible.

Product Conversion:

Transitioned to bulk creamers and sugars, butter pats placed in compostable containers. Working to transition to bulk cooking oil.



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Must Haves







- Executive leadership
- Systems Thinking: Lifecycle costs / Impacts
- Commitment of time: Sorting
- Team approach: Interdepartmental meetings and collaboration
- Identifying Champions
- Ongoing Education / Education / Promotion
- Outside partnerships





Challenges / Unique Success





- Behavior change
- Financial commitments
- Complex system:
 - Ability to get creative



- Recognize opportunities for increased revenue
- Increased diversion rate by 50%



Ribfest







Diverted 80% of waste through recycling and composting



SMSC Organics Recycling Facility





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SMSC organice Recycling Facility

Background- SMSC Organics Recycling Facility

- Opened in 2011
- Large-Scale Facility
 - Open to the public
- 70,000 tons/year





Accepted Materials

Incoming Material

- Food Waste
- Compostable Products
- Yard Waste
- Wood
- Horse Manure









Drop Off Programs















Unacceptable materials include:

- Glass
- MetalPlastic



- Front End Loader/Long handled hooks
- Load must contain less than 5% contamination to be accepted



Grinding and Recipe Creation

Turned Windrow Facility





Windrow Monitoring

- Oxygen
- Moisture
- Temperature
 - 131-160 degrees Fahrenheit

Process to Further Reduce Pathogens (PFRP)

• Windrow temps held above 131 degrees for 15 consecutive days













Last Step: Curing



STA Certified Compost

- USCC's Seal of Testing Assurance program (STA)
- **Rigorous testing for** •
 - Heavy metals
 - Pathogens
 - Maturity
 - Stability
 - **Nutrients**
 - pН
 - **Organic matter**





Seal of Testing Assurance®

https://www.youtube.com/watch?v=-RUdnJo4nJ4







Compost Products

Compost/Blends



SEVEN GENERATIONS COMPOST 1/2" Screened Compost \$21/CY

RAIN GARDEN BLEND

30% Compost | 70% Sand \$30/CY



Certified

Compost STA Seal of Testing Assurance



HALF MOON (50/50) BLEND 50% Compost | 50% Topsoil \$26/CY

TOP DRESSING 1/4" Screened Compost \$24/CY





HARVEST MOON (GARDEN) BLEND 40% Compost | 40% Topsoil | 20% Peat \$33/CY



BAGGED COMPOST 1/2" Screened Compost \$5.50/bag

* CY=Cubic Yards



Products Sold

- 500,000 CY compost and compost blends
- Biggest Customers
 - Bagging companies
 - Road reconstruction
 - Municipal projects
 - Landscapers
 - Homeowners



SEVEN GENERATIONS COMPOST

SOIL AMENDMENT - GARDENING - LANDSCAPING

SEVEN GENERATIONS COMPOST

MADE IN - MINNESOTA

NUTRIENT-RICH SOIL AMENDMENT FOR GARDENS, LANDSCAPING, TURF ESTABLISHMENT, HORTICULTURE, AGRICULTURE, AND MORE.

ORIGIN OF NAME THE DAKOTA PEOPLE PRACTICE A TRADITION OF PLANNING FOR TH NEXT SEVEN GENERATIONS



Commercial Compost Use: Before and After Whitewater State Park



Compost Use: Before and After

Northstar Rowing



Compost Use: Minnehaha Academy Green Roof Compost Bioroll



What's next for SMSC?



New Facility Coming Soon



New Facility Coming Soon

- Relocation and expansion
- 3x food waste capacity
- Permitting phase
- Aerated static pile (ASP) system





Concrete Bunkers







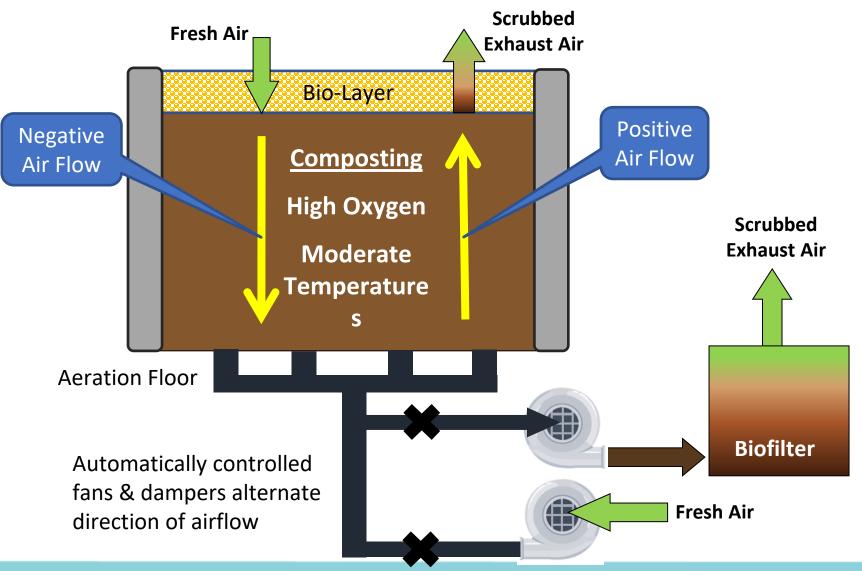
Aerated Floors

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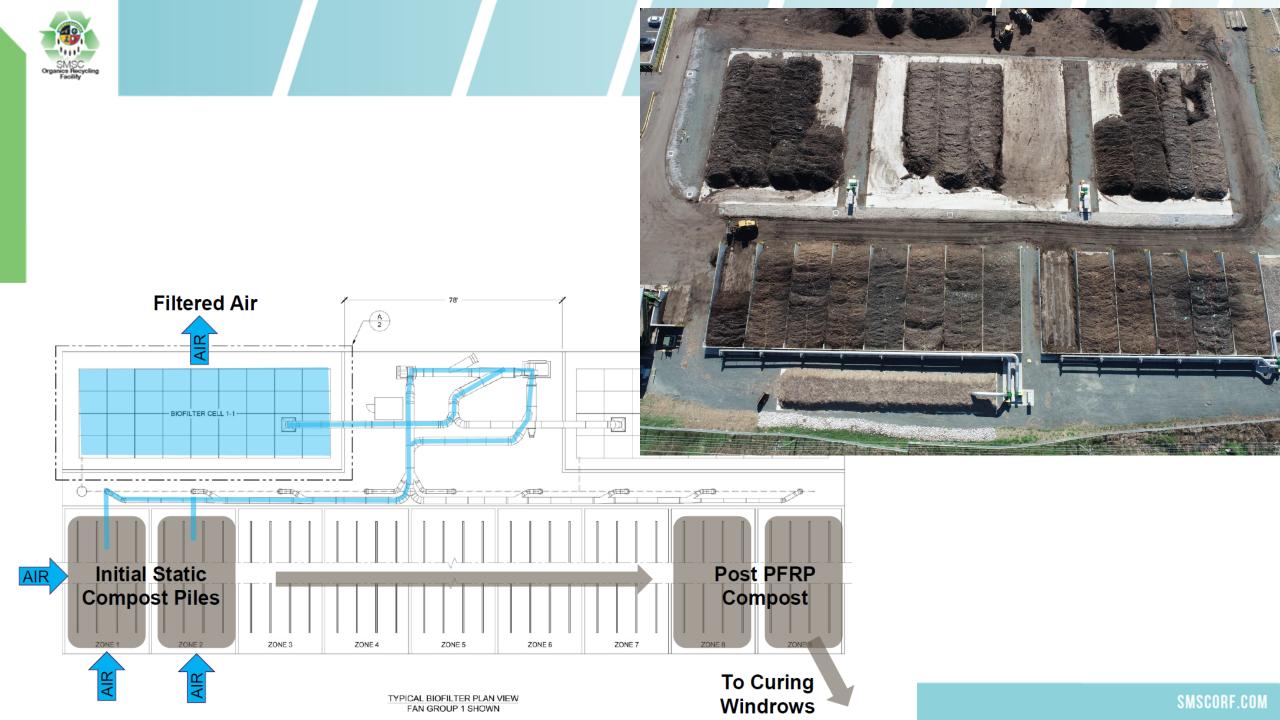


ECS Reversing Aeration

Optimized Process Conditions + Odor Control



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Aerated Static Pile Composting Benefits

- Faster processing time (From 5-6 months to 2 months)
- Better process control
- Odor Control



